# Self-operated Pressure Regulators <br> Universal Pressure Reducing Valve Type 41-23 

## Application

Pressure regulator for set points from 25 mbar to 28 bar . Valves in sizes DN 15 to 100 . Nominal pressure PN 16 to 40 . For liquids, gases and steam up to $350^{\circ} \mathrm{C}$

The valve closes when the downstream pressure increases.

## Special features

- Low-maintenance P-regulator requiring no auxiliary energy
- Frictionless plug stem seal with stainless steel bellows
- Control line kit for pressure tapping directly at the body (accessories)
- Wide set point range and convenient set point adjustment on a nut
- Exchangeable actuator and positioning springs
- Spring-loaded single-seated valve with upstream and downstream pressure balancing ${ }^{1}$ ) by a stainless steel bellows
- Plug with soft seal for high sealing requirements
- Standard low-noise plug. Special version with flow divider St l or St III (DN 65 to 100) for further noise reduction (refer to Data Sheet T 8081 EN)


## Versions

Pressure reducing valve to control the downstream pressure $p_{2}$ to the adjusted set point. The valve closes when the downstream pressure increases.

## Type 41-23. Standard version

Type $\mathbf{2 4 1 2}$ Valve in DN 15 to 100 . Plug with metal seal • Body made of cast iron EN-JL1040, spheroidal graphite iron EN-JS1049, cast steel 1.0619, forged steel or CrNiMo steel 1.4581
Type 2413 Actuator with EPDM rolling diaphragm • All wetted parts free of non-ferrous metal

## Extended versions

Millibar pressure reducing valve (DN 65 to 80)
Pressure set points from 25 to 50 mbar

## Pressure reducing valve for low flow rates

Valve with micro-trim ( $\mathrm{K}_{\mathrm{vs}}=0.001$ to 0.04 ) or Kvs in special version (reduced cross-sectional area of flow)

## Steam pressure reducing valve

With condensation chamber for steam up to $350^{\circ} \mathrm{C}$

## Safety pressure reducing valve

Actuator with leakage line connection and seal or two diaphragms and diaphragm rupture indicator • Valve with downstream packing
${ }^{1)} \mathrm{K}_{\mathrm{YS}} \leq 2.5$ : without balancing bellows


Type 41-23 without control line

Fig. 1- Type 41-23 Universal Pressure Reducing Valve

## Special versions

- Control line kit for pressure tapping at the valve body (accessories)
- FPM rolling diaphragm for oils
- Free of oil and grease for oxygen with FPM diaphragm
- EPDM diaphragm with protective PTFE foil
- Actuator for remote set point adjustment (autoclave control)
- Bellows actuator for valves in DN 15 to 100. Set point ranges 2 to 6,5 to 10,10 to 22,20 to 28 bar
- Valve with flow divider Stl or St III (DN 65 to 100) for particularly low-noise operation with gases and vapors
- Version entirely made of stainless steel
- Seat and plug of stainless Cr steel with PTFE soft seal (max. $220^{\circ} \mathrm{C}$. With EPDM soft seal (max. $150^{\circ} \mathrm{C}$ )
- Hard-faced seat and plug for low-wear operation



## كتترل كننده خودكار فشار

## Self-Operated Pressure Controller

Type 41-23

## Application :

This device by adjustment amplitude from 0.8 to 16bar, valve size from DN15 to DN100 and by nominal pressure PN16/25/40 up to temperature $350^{\circ} \mathrm{C}$ can be used in liquid, gas and steam pipelines.

## Mode of operation :

The type 39-2 steam pressure reducing valve controls the output pressure to keep in the special set point automatically. The valve is open in normal condition and gradually closed when output pressure increase. The correct direction of flow in the valve is indicated by one arrow on it's body. The plug position and free area between the plug and seat controls the rate of steam flow. The controlled output pressure is transmitted to the diaphragm via the condensation chamber (if the fluid is to be steam) and control line and stands in reverse force position. This force is used for adjust the plug position as the force of the springs but in the reverse direction. The springs force rate can be changed by the adjustment bolt. This device is equipped with stainless steel bellows that the input and output pressure are balancing by it. The input and or output pressure is arrived on the internal surface of stainless steel piece and by this way the arrived forces on the plug surface is balanced by this reverse force.

كاربرد :
 سايز ولو از DN15 تا DN100 و با فشار نامى PN16/25/40 تا دماى PN

قابل استفاده مى باشد.
طرز كار :
ولو تقليل فشار تيپ س خودكار كنترل مى نمايد تا در فشار تنظيم شده خار خاصى به صورت ثابت باقى بماند. ولو در حالت نرار نـا افزايش فشار خروجى به تدريج بسته مى شو شود. جهت صحيح جريان سيال از داخل ولو بوسيله يك فلش بر
 فضاى آزاد ما بين پیان و س سيت مقدار جريان بخار خروجى را كنترل مى كند. فشار كنترل شد شده خروجى از از طريق منبع كندانس (در صورتى كه كه سيال بخار باشده) و و
 موقعيت نيروى معكوس قرار مى گيرد. اين نيرو هـمانند
 ولى در جهت عكس مورداستراستفاده قرار می كيرد. ميزان نيروى وارده از سوى فنرها توسط مهر مهره تنظيم قابل تغيير مى باشد.اين دستكاه به يك قطعه آكاردئونى استينلس استيل تجهيز شده است كه بوسيله آن فشار ورودى و خروجى بالانس مى شود. فـشار ورودى و و يا خروجى بر روى سطح داخلى قطعه آكاردئونى وارد شدي بدينوسيله نيروهای واردهه بر روى سطح پـلاً ، توسط اين

نيروى معكوس ختثى مى شوند.

Technical data:
مشخصات فنى:

| 16/25/40 bar |  |  | Nominal pressure | فشار نامى |
| :---: | :---: | :---: | :---: | :---: |
| 100 | 65-80 | 15-50 | Nominal size | سايز نامى |
| 16bar | 20bar | 25 bar | Max permissible differential pressure( $\Delta \mathrm{p}$ ) | حداكثر اختلاف فشار مجاز (AP) |
| Temperature ranges (See Pressure-Temperature diagram) |  |  |  |  |
| $220^{\circ} \mathrm{C} / 350{ }^{\circ} \mathrm{C}$ |  |  | Max temperature of plug for soft sealing /metal |  |
| $\leq 0.01 \mathrm{Kvs} / \leq 0.05 \mathrm{Kvs}$ |  |  | Leak rate in soft sealing / metal | ميزان نشتى درآب بندى نرم / فـر إلزى |
| 0.8-2.5; 2-5;4.5-10; 8-16 |  |  | Adjustment pressure ranges (bar) | دامنه هاى تنظيم فشار (bar) |
| For gases $350{ }^{\circ} \mathrm{C} \&$ liquids $150^{\circ} \mathrm{C}$ |  |  | Max permissible temperature of actuator | حداكثر دماى مجاز اكيونيونيتور |
| 1.5 fold of valve's set point |  |  | Max permissible pressure of actuator | حداكثر فشار مجاز اكچوئيتور |

